Solutions for IBCs
Pumping and mixing media
Medium removal by using the outlet valve
Pumps for dry installation

Drum and container pumps
Type F 430 TR & MINIFLUX
- Centrifugal pumps
- For pumping low viscosity fluids
- Emptying IBCs with residual quantity of less than 1 % (depending on the pump type)
- Version available for use in hazardous areas

Eccentric worm-drive pumps
Type F 550 TR & F 560 TR
- Displacement pumps
- For pumping low to high-viscosity media
- Connection of motor via bearing flange
- Versions with anti-clockwise/clockwise running
- Can be mounted on trolley or panel
- Available as FOOD version
- Versions available for use in hazardous areas

Air-operated diaphragm pumps
Type RFM & FDM
- Are self-priming pumps also for pumping abrasive media
- Available in heavy duty (RFM) or injection-moulded/cast (FDM) version
- Can be used for virtually all types of media
- Are designed for high pressures
- 100 % start-up guarantee
- With suction tube medium removal by using the filling opening possible
- FDA certified version available
- Versions available for use in hazardous areas

General advantages/characteristics:
- For containers which are not accessible from above
- Liquid must be free flowing
- Also variants for mobile and stationary use
- For use wherever is no space to use a vertical drum pump

Technical data

| Flow rate max. | 240 l/min* |
| Head max.      | 30 mWs*    |
| Viscosity max. | 1200 mPas* |
| Motor drive    | Electric or pneumatic |

Technical data

| Flow rate max. | 50 l/min* |
| Head max.      | 80 mWs*   |
| Viscosity max. | 80 000 mPas* |
| Motor drive    | Electric or pneumatic |

Technical data

| Flow rate max. | 1 040 l/min* |
| Head max.      | 200 mWs*     |
| Viscosity max. | Just capable of flowing* |
| Motor drive    | Pneumatic    |

*dependent on pump model, medium and motor
Medium removal by using the filling opening
Vertically installed pumps

General advantages/characteristics:
- No leakage tub needed
- Drum and Container pumps for low viscosity fluids
- Eccentric worm-drive pumps for low to high-viscosity media
- Centrifugal immersion pumps for pumping and circulating large volumes incl. aggressive and abrasive media

Drum and container pumps
Type F 424, F 430, F 425, F 426, F 427, FP 314
- Centrifugal pumps
- Drum and container pumps with mechanical seal and sealless design
- Version for 99.98 % drum emptying
- Version for mixing and/or pumping
- Version that can be taken apart completely
- COMBIFLUX with motor easy to remove
- Also specially prefabricated sets available
- Available as FOOD version and 3A certified version
- Versions available for use in hazardous areas

Eccentric worm-drive pumps
Type F 550 & F 560
- Displacement pumps
- Version with bearing flange and gear available
- For fluids up to 80,000 mPas
- For mobile or stationary use
- Available with 3A- and FDA certification
- Available as FOOD version
- Versions available for use in hazardous areas

Centrifugal immersion pumps
Type F 620 & F 640
- Centrifugal pumps
- For mobile or stationary use
- Also pumps solid-laden fluids
- Pump is hermetically tight
- Motor replaceable
- Also available for dry installation

Technical data

<table>
<thead>
<tr>
<th></th>
<th>Flow rate max.</th>
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<th>Viscosity max.</th>
<th>Motor drive</th>
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<tbody>
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<td><em>Eccentric worm-drive pumps Type F 550 &amp; F 560</em></td>
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</tbody>
</table>

*dependent on pump model, medium and motor
Mixing in IBCs

Mixers
Fast runners
- For low to medium viscosity media
- Several mixing blades can also be mounted on top of each other
- Configured for fluids with max. 5 % solid content

Slow runners
- For high circulation performance
- Versions available with sliding or folding agitators
- Configured for fluids with max. 10 % solids

Mixing pump
Type F 426
- For mixing and/or pumping inhomogeneous media
- Switch lever for easy changing between mixing/pumping and pumping
- Easily disassembled for fast cleaning
- Version available for hazardous areas

General advantages/characteristics:
- Optimal solution for demanding tasks such as, disperse, emulsify, homogenise, chill, dissolve, mix, neutralise, stir, circulate or exchange
- Due to the flexible modular system FLUX is able to offer a wide range of options

Technical Data
Mixing pump Type F 426
- Circulating performance: 240 l/min*
- Low Speed of: 13 mWs*
- For fluids of: 1 200 mPas*
- Motor drive: Electric or pneumatic

* dependent on pump model, medium and motor
Overview – FLUX IBC solutions

- **FP 314 COMBIFLUX**
- **F 430 Drum and container pump**
- **F 430 Container pump**
- **F 426 Mixing pump**
- **F 426 Centrifugal immersion pump**
- **F 620 Centrifugal immersion pump**
- **F 550 Eccentric worm-drive pump**
- **F 550 Eccentric worm-drive pump**
- **F 560 on trolley for dry installation**
- **MINIFLUX**
- **Air operated diaphragm pumps RFML/FDM**
Today the FLUX name is recognised around the globe as the trademark for top standards in pump technology. Everything started with the invention of the electric drum pump in 1950. Nowadays FLUX has an extensive range of products each of which can be customized. FLUX pumps are used for example in the chemical and pharmaceutical industries; in machinery and plant engineering as well as companies in electroplating, effluent treatment and the foodstuffs sector.

Whether single-product or system solution – FLUX quality is synonymous with a long service life, excellent economy and maximum safety.

In addition to the excellent product quality FLUX customers appreciate the superb level of expertise our staff has to offer as well as their genuine customer focus.

These days FLUX-GERÄTE GMBH supplies pumps to almost 100 countries around the globe.